

SAFETY DATA SHEETS

According to the UN GHS revision 10

1: Identification

1.1 GHS Product identifier

Product name Limonene, (+)-

1.2 Other means of identification

Product number 5989-27-5

Other names Limonene, (+)-

1.3 Recommended use of the chemical and restrictions on use

Identified uses Industrial and scientific research use.

Uses advised against no data available

1.4 Supplier's details

Company Zhongshan Greenrock Technology Co., Ltd.

Address No. 138, Jinsan Avenue, Sanjiao Town, Zhongshan City, Guangdong Province, China

Telephone +86-2087066781

1.5 Emergency phone number

Emergency phone number +86-2087066781

Service hours Monday to Friday, 9am-5pm (Standard time zone: UTC/GMT +8 hours).

2: Hazard identification

2.1 Emergency Overview

Flammable material. Contact with ignition sources may cause fire. Liquids and solids burn slowly, and aerosols may produce flammable spray. Keep away from heat and ignition sources.

2.2 GHS Classification

Flammable liquids : Category 3

Aspiration hazard : Category 1

Skin corrosion/irritation : Category 2

Sensitization, Skin : Category 1, 1A, 1B

Hazardous to the aquatic environment, acute hazard : Category 1

Hazardous to the aquatic environment, long-term hazard : Category 1

Hazardous to the aquatic environment, long-term hazard : Category 3

2.3 GHS label elements, including precautionary statements

Pictogram(s)**Signal word**

Danger

Hazard statement(s)

H226 Flammable liquid and vapor
H304 May be fatal if swallowed and enters airways
H315 Causes skin irritation
H317 May cause an allergic skin reaction
H400 Very toxic to aquatic life
H410 Very toxic to aquatic life with long lasting effects
H412 Harmful to aquatic life with long lasting effects

Precautionary statement(s)**Prevention**

P210 Keep away from heat, hot surface, sparks, open flames and other ignition sources. No smoking.
P233 Keep container tightly closed.
P240 Ground/bond container and receiving equipment.
P241 Use explosion-proof [electrical/ventilating/lighting/...] equipment.
P242 Use only non-sparking tools.
P243 Take precautionary measures against static discharge.
P261 Avoid breathing dust/fume/gas/mist/vapors/spray.
P264 Wash hands [and ...] thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection/...

Response

P321 Specific treatment (see ... on this label).
P331 Do NOT induce vomiting.
P391 Collect spillage.
P301+P316 IF SWALLOWED, Get emergency medical help immediately.
P302+P352 IF ON SKIN, wash with plenty of water/...
P303+P361+P353 IF ON SKIN (or hair), Take off Immediately all contaminated clothing. Rinse SKIN with water [or shower].
P332+P317 If skin irritation occurs, Get medical help.
P333+P317 If skin irritation or rash occurs, Get medical help.
P362+P364 Take off contaminated clothing and wash it before reuse.
P370+P378 In case of fire, Use ... to extinguish.

Storage

P405 Store locked up.
P403+P235 Store in a well-ventilated place. Keep cool.

Disposal

P501 Dispose of contents/container to ...

2.4 Physical and chemical

Flammable liquid with a flash point between 23-60°C. It burns easily when exposed to heat or open flame. Flammable solid: May ignite when exposed to heat, friction, or impact. Aerosol: The spray contains flammable ingredients and may form a flammable mixture.

2.5 Health hazards

The primary hazard is burns from fire. Some substances produce toxic fumes that can cause inhalation injuries. Liquids can be irritating and cause inflammation in contact with skin and eyes.

2.6 Environmental hazards

Smoke from fires may have a short-term impact on the surrounding environment. Leaked liquids may contaminate soil and water, causing some damage to local ecosystems. Most substances are naturally degradable in the environment.

2.7 Other hazards which do not result in classification

no data available

3: Composition/information on ingredients

3.1 Substances

Chemical name	Common names and synonyms	CAS number	EC number	Concentration
Limonene, (+)-	Limonene, (+)-	5989-27-5	614-678-6	99%

4: First-aid measures

4.1 General advice

Immediately stay away from fire source and use dry powder or foam fire extinguisher to extinguish fire (if burning); remove contaminated clothing and rinse the contact area with clean water; bring the material SDS document and seek medical attention if necessary

4.2 If inhaled

Move to a ventilated area. If aerosols or solid dust are inhaled, cough to expel foreign matter from the respiratory tract. If mild chest tightness occurs, rest and observe. If symptoms persist, seek medical attention.

4.3 In case of skin contact

Rinse with running water for 10-15 minutes. If the skin is slightly irritated, apply moisturizer (such as Vaseline); avoid scratching to prevent skin damage and infection.

4.4 In case of eye contact

Rinse with clean water for 10 minutes and then instill artificial tears; if stinging or photophobia persists, consult an ophthalmologist

4.5 If swallowed

If a small amount is accidentally ingested, drink plenty of water to promote excretion; if nausea or abdominal pain occurs, seek medical attention immediately and do not induce vomiting on your own.

4.6 Most important symptoms and effects, both acute and delayed

Acute symptoms include mild skin irritation (redness, itching), eye stinging, and mild cough; no significant long-term health effects (unless exposed to large amounts over a long period of time).

4.7 Protection of first-aiders

Rescuers must wear anti-static gloves and goggles; wear dust masks when handling dust; avoid contact with combustion products

4.8 Notes to physician

Inform the doctor of the substance type and exposure amount; treat symptoms (eg, antihistamine ointment for skin irritation, anti-inflammatory eye drops for eye irritation).

5: Fire-fighting measures

5.1 Unsuitable extinguishing media

Flammable liquids (flash point 23-60°C): Avoid using high-pressure water (diffusing liquids); Flammable solids: Do not use water (some solids release heat when in contact with water, such as sulfur); Aerosols: Do not squeeze leaking tanks (explosion prevention).

5.2 Specific hazards during fire fighting

The combustion of flammable liquids produces a large amount of vapor, which can easily form a flowing fire; the combustion of flammable solids can easily produce toxic smoke and dust (such as plastics); aerosol cans can easily rupture and explode when heated, spraying flames.

5.3 Hazardous combustion products

Carbon monoxide, carbon oxides, organic vapors (such as benzene, toluene); combustion of some solids releases hydrogen chloride and cyanide (when containing chlorine/cyanide components).

5.4 Specific extinguishing methods

Flammable liquids: Use dry powder/foam (ordinary foam) for small areas, and cover large areas with foam + firebreaks to intercept (to prevent flow); Flammable solids: Cover with dry powder/dry sand to avoid wind (to prevent dust from intensifying combustion); Aerosols: Remove surrounding fire sources before extinguishing the fire, use dry powder to extinguish the fire, and it is strictly forbidden to touch the leaking tank.

5.5 Special protective equipment for fire-fighters

Wear fire-resistant clothing, chemical-resistant gloves, and a half-mask respirator (equipped with a vapor filter cartridge); carry a temperature detector (to monitor the tank temperature); and maintain a safe distance of 10 meters from the fire scene during operation.

6: Accidental release measures

6.1 Protective measures for workers

Wear anti-static work clothes, anti-static gloves, and chemical goggles; wear a gas mask (organic vapor filter cartridge) for gases/volatile liquids; wear impact protection for aerosols.

6.2 Environmental protection measure

Liquids/aerosols are prevented from flowing into sewers/streams, and oil booms + oil absorbent cotton are used to pollute water bodies; gas leaks are monitored for concentration to prevent them from spreading to residential areas; solids are prevented from dust polluting the soil.

6.3 Containment methods for leaked chemicals

Gas: Shut off the leak source (when safe), and use explosion-proof fan to lead the leak to an open area; Liquid: Collect in anti-static container; Solid: Put non-sparking tools into anti-static container; Aerosol: Collect the leaked tank (no squeezing).

6.4 Cleanup methods for chemical spills

Liquid: absorb with a small amount of oil-absorbing cotton and transfer with a large amount of explosion-proof pump; Solid: transfer with spark-free tools (to prevent friction); Aerosol: leaking tanks are collected separately and disposed of professionally.

6.5 Measures to prevent the spread of leaks

Designate a 10-meter isolation zone and prohibit open flames/static equipment; set up fire barriers for liquids and anti-static isolation belts for gases; use explosion-proof ventilation to reduce concentration (explosion limit).

6.6 Container leakage treatment

Gas: Minor leaks should be sealed with anti-static sealant, serious leaks should be transferred after pressure relief; Liquid: Anti-static sealant should be used to seal, serious leaks should be transferred with explosion-proof pump; Aerosol: Do not squeeze, wrap in sealed bag.

6.7 Special considerations

Eliminate static electricity before operation; provide good ventilation to prevent gas accumulation; perform anti-static testing on tools; clean protective equipment and perform anti-static testing after leak treatment.

7: Handling and storage

7.1 Safe storage conditions

Store in a normally ventilated warehouse (air changes ? 4 times/hour) with a cement or asphalt floor (anti-slip); the container should be plastic or thin steel plate (thickness ? 1mm) with a sealed lid; the aerosol should be stored in a cool place to avoid pressure (stacking height ? 1.2 meters); the warehouse should be equipped with a dry powder fire extinguisher (capacity ? 2kg).

7.2 Storage precautions

Store away from oxidants (isolation distance ? 1 meter) and avoid direct sunlight; prevent flammable solids from absorbing moisture (such as sulfur, which must be sealed), and keep aerosols away from heat sources (such as radiators); check container labels monthly to ensure they are clear; handle with care during transportation to avoid impact.

7.3 VCI Storage Grade

Level 3 (Medium): The inner wall of the metal container is coated with VCI anti-rust oil (dosage ? 2g/m²) and inspected once every three months; the humidity in the warehouse is controlled at 40%-60% to prevent slight corrosion of the metal container.

7.4 Recommended storage temperature

10-35?, flammable liquids with a flash point ?23? can be relaxed to 5-40?; aerosols must be ?30? to prevent the tank from expanding due to heat; flammable solids should not be kept below 0? to prevent agglomeration and affect use (if the label has a recommended storage temperature, the label shall prevail).

7.5 Handling

For precautions see Safety Data Sheet section 2

Advice on safe handling : Work under hood. Do not inhale substance/mixture.

8: Exposure controls/personal protection

8.1 Respiratory protection

When exposed to flammable liquids with medium flash points (such as kerosene) or dusts (such as sulfur), wear a half-mask filtering respirator (APF?5); upgrade to a powered air respirator when ventilation is poor.

8.2 Recommended Filter type

For flammable liquid vapors, choose Type A1 filter cartridge; for dust, choose Type P100 filter cotton; for aerosols, choose Type A+P2 composite filter cartridge.

8.3 Eye/face protection

Wear ordinary impact-resistant goggles. If you are handling splashing liquids, wear protective glasses with scratch-resistant lenses to ensure a clear field of vision.

8.4 Skin and body protection

Wear ordinary anti-static clothing made of cotton blended conductive fiber; wear a dust-proof apron when handling solids to avoid dust adhesion.

8.5 Hand protection

Wear nitrile chemical-resistant gloves with a thickness of ?0.3mm and a certain degree of wear resistance. Check for damage after use.

8.6 Hygiene measures

Wash your hands with clean water after work. If you are exposed to dust, you need to clean your nasal cavity (with saline solution); clothes need to be patted to remove dust before washing to avoid the spread of dust; eating and drinking are prohibited in the work area.

9: Physical and chemical properties and safety characteristics

Physical state	clear almost colorless
Colour	Oil
Odour	Citrus odor
Melting point/freezing point	-75°C(lit.)
Boiling point or initial boiling point and boiling range	176-177°C(lit.)
Flammability	Flammable.
Lower and upper explosion limit/flammability limit	0.7-6.1%(V)
Flash point	50°C
Auto-ignition temperature	237°C
Decomposition temperature	When heated to decomp it emits acrid smoke and fumes.
pH	no data available
Kinematic viscosity	no data available
Solubility	less than 1 mg/mL at 19.5°C
Partition coefficient n-octanol/water	log Kow = 4.57
Vapour pressure	1 mm Hg at 13.89°C ; 5 mm Hg at 40.39°C; 10 mm Hg at 53.78°C
Density and/or relative density	0.842g/mL at 20°C(lit.)
Relative vapour density	4.7 (vs air)
Particle characteristics	no data available

10: Stability and reactivity

10.1 Reactivity

no data available

10.2 Chemical stability

Oxidizes to a film in air, oxidation behavior similar to that of rubber or drying oils. /Limonene/

10.3 Possibility of hazardous reactions

FlammableD-LIMONENE is sensitive to exposure to light. Atmospheric oxidation can occur. This chemical is incompatible with strong oxidizing agents. It reacts violently with (iodine pentafluoride +

tetrafluoroethylene). With dry hydrogen chloride or hydrogen bromide, it forms monohalides. With aqueous hydrogen chloride or hydrogen bromide, it forms the dihalide.

10.4 Conditions to avoid

no data available

10.5 Incompatible materials

Reacts violently with a mixture of iodine pentafluoride and tetrafluoroethylene, causing fire and explosion hazard. Reacts with oxidants.

10.6 Hazardous decomposition products

When heated to decomp it emits acrid smoke and fumes.

11: Toxicological information

11.1 Acute toxicity

Oral: LD50 Mouse oral 5.6-6.6 g/kg

Inhalation: no data available

Dermal: no data available

11.2 Skin corrosion/irritation

no data available

11.3 Serious eye damage/irritation

no data available

11.4 Respiratory or skin sensitization

no data available

11.5 Germ cell mutagenicity

no data available

11.6 Carcinogenicity

Evaluation: There is inadequate evidence in humans for the carcinogenicity of d-limonene. There is sufficient evidence in experimental animals for the carcinogenicity of d-limonene. Overall evaluation: In making its overall evaluation of the carcinogenicity to humans of d-limonene, the Working Group concluded that d-limonene produces renal tubular tumors in male rats by a non-DNA reactive alpha-2u-globulin associated response. Therefore, the mechanism by which d-limonene incr the incidence of renal tubular tumors in male rats is not relevant to humans. d-Limonene is not classifiable as to its carcinogenicity to humans (Group 3).

11.7 Reproductive toxicity

no data available

11.8 STOT-single exposure

no data available

11.9 STOT-repeated exposure

no data available

11.10 Aspiration hazard

no data available

12: Ecological information

12.1 Toxicity

Toxicity to fish: LC50; Species: Pimephales promelas (Fathead minnow) age 32-34 days, length 21.8 mm, weight 0.177 g; Conditions: freshwater, flow through, 24.4°C, pH 7.6, hardness 46.3 mg/L CaCO₃, alkalinity 39.5 mg/L CaCO₃, dissolved oxygen 5.9 mg/L; Concentration: 702 ug/L for 96 hr (95% confidence interval: 619-796 ug/L) /97% purity

Toxicity to daphnia and other aquatic invertebrates: LC50; Species: Daphnia magna (Water flea); Conditions: flow through; Concentration: 0.577 mg/L for 48 hr /from table

Toxicity to algae: no data available

Toxicity to microorganisms: no data available

12.2 Persistence and degradability

AEROBIC: d-Limonene was completely biodegraded in 8 days in a laboratory study using unacclimated soil obtained from a coniferous forest(1). d-Limonene, present at 100 mg/L, reached 73% of its theoretical BOD in 2 weeks using an activated sludge inoculum at 30 mg/L in the Japanese MITI test(2).

12.3 Bioaccumulative potential

An estimated BCF of 480 was calculated in fish for d-limonene(SRC), using a log Kow of 4.57(1) and a regression-derived equation(2). According to a classification scheme(3), this BCF suggests the potential for bioconcentration in aquatic organisms is high, provided the compound is not metabolized by the organism(SRC).

12.4 Mobility in soil

Using a structure estimation method based on molecular connectivity indices(1), the Koc of d-limonene can be estimated to be 1120(SRC). According to a classification scheme(2), this estimated Koc value suggests that d-limonene is expected to have low mobility in soil.

12.5 Other adverse effects

no data available

13: Disposal considerations

13.1 Disposal methods for waste chemicals

Flammable liquids can be recovered by distillation or burned in specialized incinerators. Flammable solids can be crushed and then mixed with other fuels for combustion (combustion temperature must be controlled). Aerosols must be emptied of their contents and the containers sorted by metal or plastic for recycling. Residues must be disposed of as flammable waste.

13.2 Precautions

The disposal process must be kept away from fire and heat sources; liquid volatiles must be effectively collected and treated; solid disposal must prevent dust; aerosol tanks must be confirmed to be completely empty before disposal; operators must avoid generating static electricity and wear appropriate protective equipment.

14: Transport information

14.1 UN Number

ADR/RID: UN2052

IMDG: UN2052

IATA: UN2052

14.2 UN Proper Shipping Name

ADR/RID: DIPENTENE

IMDG: DIPENTENE

IATA: DIPENTENE

14.3 Transport hazard class(es)

ADR/RID: 3

IMDG: 3

IATA: 3

14.4 Packing group, if applicable

ADR/RID: III

IMDG: III

IATA: III

14.5 Environmental hazards

ADR/RID: yes

IMDG: yes

IATA: yes

14.6 Special precautions for user

no data available

14.7 Transport in bulk according to IMO instruments

no data available

15: Regulatory information

15.1 Safety, health and environmental regulations specific for the product in question

Chemical name	Common names and synonyms	CAS number	EC number
Limonene, (+)-	Limonene, (+)-	5989-27-5	614-678-6
New Zealand Inventory of Chemicals (NZIoC)			Listed.
Philippines Inventory of Chemicals and Chemical Substances (PICCS)			Listed.

Vietnam National Chemical Inventory	Listed.
Australian Inventory of Industrial Chemicals (AIIC)	Not Listed.
Catalogue of Strictly Restricted Toxic Chemicals in China	Not Listed.
China Catalog of Hazardous chemicals 2015	Listed.
European INventory of Existing Commercial chemical Substances	Listed.
IARC Monographs on the Evaluation of Carcinogenic Risks to Humans	Listed.
TSCA Inventory of Chemical Substances	Listed.

16: Other information

Information on revision

SDS Creation Date July 1, 2025

SDS Revision Date July 1, 2025

Abbreviations and acronyms in SDS

- CAS: Chemical Abstracts Service
- ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road
- RID: Regulation concerning the International Carriage of Dangerous Goods by Rail
- IMDG: International Maritime Dangerous Goods
- IATA: International Air Transportation Association
- TWA: Time Weighted Average
- STEL: Short term exposure limit
- LC50: Lethal Concentration 50%
- LD50: Lethal Dose 50%
- EC50: Effective Concentration 50%

SDS References

- IPCS - The International Chemical Safety Cards (ICSC), website: <http://www.ilo.org/dyn/icsc/showcard.home>
- HSDB - Hazardous Substances Data Bank, website: <https://toxnet.nlm.nih.gov/newtoxnet/hsdb.htm>
- IARC - International Agency for Research on Cancer, website: <http://www.iarc.fr/>
- eChemPortal - The Global Portal to Information on Chemical Substances by OECD, website: http://www.echemportal.org/echemportal/index?pageID=0&request_locale=en
- CAMEO Chemicals, website: <http://cameochemicals.noaa.gov/search/simple>
- ChemIDplus, website: <http://chem.sis.nlm.nih.gov/chemidplus/chemidlite.jsp>
- ERG - Emergency Response Guidebook by U.S. Department of Transportation, website: <http://www.phmsa.dot.gov/hazmat/library/erg>
- Germany GESTIS-database on hazard substance, website: <http://www.dguv.de/ifa/gestis/gestis-stoffdatenbank/index-2.jsp>
- ECHA - European Chemicals Agency, website: <https://echa.europa.eu/>

Any questions regarding this Safety Data Sheet, Please send your inquiry to sales@MolBest.com

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knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. We as supplier shall not be held liable for any damage resulting from handling or from contact with the above product.