

SAFETY DATA SHEETS

According to the UN GHS revision 10

1: Identification

1.1 GHS Product identifier

Product name 4-Methylmorpholine N-oxide

1.2 Other means of identification

Product number 7529-22-8

Other names 4-Methylmorpholine N-oxide

1.3 Recommended use of the chemical and restrictions on use

Identified uses Industrial and scientific research use.

Uses advised against no data available

1.4 Supplier's details

Company Zhongshan Greenrock Technology Co., Ltd.

Address No. 138, Jinsan Avenue, Sanjiao Town, Zhongshan City, Guangdong Province, China

Telephone +86-2087066781

1.5 Emergency phone number

Emergency phone number +86-2087066781

Service hours Monday to Friday, 9am-5pm (Standard time zone: UTC/GMT +8 hours).

2: Hazard identification

2.1 Emergency Overview

It is highly corrosive and can cause irreversible damage to the skin and eyes. If in contact, rinse immediately with plenty of water and seek medical help as soon as possible.

2.2 GHS Classification

Flammable solids : Category 1

Flammable solids : Category 2

Oxidizing liquids; Oxidizing solids : Category 2

Oxidizing liquids; Oxidizing solids : Category 3

Skin corrosion/irritation : Category 2

Serious eye damage/eye irritation : Category 2A

Specific target organ toxicity, single exposure; Respiratory tract irritation : Category 3

Reproductive toxicity : Category 2

2.3 GHS label elements, including precautionary statements

Pictogram(s)



Signal word

Danger

Hazard statement(s)

H228 Flammable solid
H272 May intensify fire; oxidizer
H315 Causes skin irritation
H319 Causes serious eye irritation
H335 May cause respiratory irritation
H361 Suspected of damaging fertility or the unborn child
H361f Suspected of damaging fertility

Precautionary statement(s)

Prevention

P203 Obtain, read and follow all safety instructions before use.
P210 Keep away from heat, hot surface, sparks, open flames and other ignition sources. No smoking.
P220 Keep away from clothing and other combustible materials.
P240 Ground/bond container and receiving equipment.
P241 Use explosion-proof [electrical/ventilating/lighting/.../] equipment.
P261 Avoid breathing dust/fume/gas/mist/vapors/spray.
P264 Wash hands [and ...] thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection/...
P264+P265 Wash hands [and ...] thoroughly after handling. Do not touch eyes.

Response

P318 if exposed or concerned, get medical advice.
P319 Get medical help if you feel unwell.
P321 Specific treatment (see ... on this label).
P302+P352 IF ON SKIN, wash with plenty of water/...
P304+P340 IF INHALED, Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 IF IN EYES, Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do - continue rinsing.
P332+P317 If skin irritation occurs, Get medical help.
P337+P317 If eye irritation persists, Get medical help.
P362+P364 Take off contaminated clothing and wash it before reuse.
P370+P378 In case of fire, Use ... to extinguish.

Storage

P405 Store locked up.
P403+P233 Store in a well-ventilated place. Keep container tightly closed.

Disposal

P501 Dispose of contents/container to ...

2.4 Physical and chemical

Acidic or alkaline substances that react with metals to produce flammable hydrogen. May cause violent exothermic reactions when in contact with other substances. At high concentrations, they have strong oxidizing or reducing properties.

2.5 Health hazards

Skin contact: May cause severe burns, tissue necrosis, and scarring. Eye contact: May cause corneal damage, vision loss, or even blindness. Inhalation of vapor or mist may cause respiratory burns and pulmonary edema.

2.6 Environmental hazards

Leakage into the environment can change the pH value of soil and water, causing serious ecological damage. It is highly toxic to aquatic organisms and can cause the death of aquatic organisms and the collapse of the ecosystem.

2.7 Other hazards which do not result in classification

no data available

3: Composition/information on ingredients

3.1 Substances

Chemical name	Common names and synonyms	CAS number	EC number	Concentration
4-Methylmorpholine N-oxide	4-Methylmorpholine N-oxide	7529-22-8	231-391-8	99%

4: First-aid measures

4.1 General advice

Stop contact immediately and remove contaminated clothing; rinse the exposed area with plenty of running water and seek medical attention immediately with the material's SDS. If the corrosive substance is acidic (such as sulfuric acid), neutralize it with a weak alkaline solution (such as 5% sodium bicarbonate) after rinsing. For alkaline corrosive substances (such as sodium hydroxide), neutralize them with a weak acidic solution (such as 1% acetic acid).

4.2 If inhaled

Move to fresh air and keep the airway open. If corrosive vapors (such as hydrochloric acid mist) are inhaled, immediately administer nebulized inhalation (normal saline + dexamethasone). If laryngeal edema or breathing difficulties occur, immediately perform a tracheotomy (requires professional operation) and seek medical attention.

4.3 In case of skin contact

Rinse with plenty of running water for 20-30 minutes (make sure to rinse thoroughly, especially between the fingers, in the armpits, and other folds). If blisters are present, do not prick them; instead, apply a sterile gauze compress (to avoid adhesion). Do not apply oily ointments to avoid affecting subsequent treatment.

4.4 In case of eye contact

Immediately flush with an eyewash or plenty of normal saline for 15-20 minutes (use a gentle flow to avoid direct exposure to the cornea); apply antibiotic eye ointment (such as erythromycin ointment) to the eyelids, wear a sterile eye patch, and seek immediate medical attention from an ophthalmologist.

4.5 If swallowed

Do not induce vomiting (to avoid secondary damage to the esophageal mucosa). If the substance is acidic, take milk or egg white orally (to protect the gastric mucosa). If the substance is alkaline, take diluted vinegar (1:10 ratio) orally. If you carry SDS, seek medical attention immediately for a gastroscopy.

4.6 Most important symptoms and effects, both acute and delayed

Acute symptoms: skin redness, swelling, blisters, ulcers, severe eye pain, photophobia, blurred vision, oral/esophageal burns, and difficulty swallowing; long-term effects: skin scarring, corneal scarring (possibly causing blindness), and esophageal stenosis.

4.7 Protection of first-aiders

Rescuers must wear corrosion-resistant chemical protective clothing, chemical protective gloves (made of fluororubber), chemical goggles and masks; stand upwind when flushing to avoid inhaling volatile corrosive gases; after contact, equipment must be cleaned with a neutralizer and then rinsed with clean water.

4.8 Notes to physician

Inform the doctor of the type of corrosive agent (acid/base), concentration, and duration of contact. Skin burns should be treated according to their depth (superficial II degree and above require skin grafting). Eye injuries should be checked for corneal epithelial integrity and, if necessary, corneal repair drugs (such as recombinant human epidermal growth factor) should be used.

5: Fire-fighting measures

5.1 Unsuitable extinguishing media

It is strictly forbidden to use flammable fire extinguishing agents or water (some oxidizing liquids release heat when in contact with water, intensifying combustion); avoid using carbon dioxide (some strong oxidants do not require oxygen to burn, so carbon dioxide is ineffective).

5.2 Specific hazards during fire fighting

It is non-flammable itself but is a strong combustion supporter, which can cause ordinary combustible materials (wood, cotton cloth) to burn violently or even explode; it is easy to produce exothermic reaction when in contact with reducing agents and organic matter, causing spontaneous combustion; the combustion temperature is extremely high and it can easily melt metal containers.

5.3 Hazardous combustion products

Oxygen (intensifies fire), nitrogen oxides (such as nitric acid releases NO?), chlorine oxides (such as chlorates release ClO?), and heavy metal oxides (when containing metals).

5.4 Specific extinguishing methods

Small area: Use dry powder fire extinguishing agent (such as sodium bicarbonate) to extinguish the fire. If it is a solid oxidizing substance, cover it with dry sand (to isolate the combustibles); Large area: Remove

the surrounding combustibles first, then use dry powder to extinguish the fire; It is strictly forbidden to directly spray oxidizing liquids with water (to prevent splashing and intensifying the combustion)

5.5 Special protective equipment for fire-fighters

Wear corrosion-resistant chemical protective clothing (acid/alkali resistant), chemical protective gloves (nitrile), and goggles; carry a high-temperature detector (to prevent containers from melting); maintain a safe distance of more than 15 meters from the fire scene during operations, and avoid standing downwind.

6: Accidental release measures

6.1 Protective measures for workers

Wear corrosion-resistant protective clothing (acid/alkali resistant), chemical-resistant gloves (nitrile), and goggles; wear a dust mask for solids and a gas mask (with an acid gas filter cartridge) for liquids/gases; avoid wearing synthetic fiber clothing (anti-static).

6.2 Environmental protection measure

Prevent the leaked material from coming into contact with flammable materials (wood, grease); avoid discharge into water bodies (to prevent oxygen enrichment from harming aquatic life); neutralize contaminated soil with lime (acid oxygen) or dilute hydrochloric acid (alkaline oxygen) to a pH of 6-9.

6.3 Containment methods for leaked chemicals

Liquids should be collected with polyethylene/polytetrafluoroethylene containers (metal containers are prohibited); solids should be collected with corrosion-resistant tools and placed in sealed plastic containers (labeled "oxidizing substances").

6.4 Cleanup methods for chemical spills

Small leakage: absorb with dry inert materials (talcum powder) and dispose of as hazardous waste; Large leakage: transfer to a dedicated storage tank with a corrosion-resistant pump; after cleaning, flush the ground with plenty of water (if compatible), and collect and dispose of the flushing water.

6.5 Measures to prevent the spread of leaks

Designate a 15-meter isolation zone and prohibit flammable items from entering; use corrosion-resistant isolation tape to block contact with organic matter/reducing agents; increase ventilation for volatile oxidants.

6.6 Container leakage treatment

Minor leakage: seal with acid/alkali resistant putty; serious leakage: evacuate the site, close the valve, and have professionals transfer the leak using corrosion-resistant equipment. It is strictly forbidden to mix containers with flammable materials.

6.7 Special considerations

It is strictly forbidden to mix with flammable materials and reducing agents; monitor the temperature of the leakage area (to prevent oxidation exothermic fire); use dedicated protective equipment to avoid cross contamination.

7: Handling and storage

7.1 Safe storage conditions

Store in a corrosion-resistant warehouse (the floor is epoxy resin coated, and the walls are acid/alkali-resistant tiles); the container is made of corrosion-resistant material (glass fiber reinforced plastic for acid corrosion, high-density polyethylene for alkaline corrosion), with a capacity of 200L to prevent dumping; the warehouse is equipped with an emergency neutralization tank (volume 5m³) and equipped with acid/alkali neutralizers (such as sodium carbonate, dilute acetic acid).

7.2 Storage precautions

Store them separately from materials that may come into contact with the skin (such as clothing and gloves) to avoid cross contamination. Use a corrosion-resistant forklift to transport containers and avoid impact. Check the humidity in the warehouse daily (>65%) to prevent moisture from exacerbating corrosion. In case of leakage, immediately absorb it with inert materials (such as sand) and then treat it with a neutralizer.

7.3 VCI Storage Grade

Level 2 (medium-high): Metal pipes and valves are coated with VCI anti-rust paint (acid/alkali resistant type) and maintained once every six months; VCI anti-rust blocks (such as urethane) are placed in the warehouse and replenished once every quarter to prevent corrosion of metal parts.

7.4 Recommended storage temperature

5-35°, avoid sudden temperature changes (such as moving directly from a low temperature environment to a high temperature environment); concentrated acids/bases must be kept at a temperature >30° to prevent temperature increases from causing increased container pressure; in winter, they must be protected from freezing (temperature >5°) to prevent the solution from freezing and cracking the container (if the label has a recommended storage temperature, follow the label).

7.5 Handling

For precautions see Safety Data Sheet section 2

Advice on safe handling : Work under hood. Do not inhale substance/mixture.

8: Exposure controls/personal protection

8.1 Respiratory protection

When exposed to corrosive vapors (such as hydrochloric acid mist and sulfuric acid mist), wear a powered air-purifying respirator (APF>50); in high-concentration environments, a positive pressure air respirator is required to avoid inhalation burns to the respiratory tract.

8.2 Recommended Filter type

For acidic corrosive substances, choose Type E filter cartridge (protects against acidic gases such as SO₂ and HCl); for alkaline corrosive substances, choose Type K filter cartridge (protects against ammonia and amines); if the product contains dust, add Type P2 filter cotton.

8.3 Eye/face protection

Wear chemical protective goggles + full-face mask. The mask must cover the chin. The lens should be made of polycarbonate (corrosion-resistant and impact-resistant). Check the sealing regularly.

8.4 Skin and body protection

Wear corrosion-resistant chemical protective clothing made of fluororubber or polytetrafluoroethylene (PTFE) to avoid direct skin contact; wear an apron (of the same material) with protection covering the chest to the knees.

8.5 Hand protection

Wear corrosion-resistant gloves. For acid corrosion, choose neoprene material; for alkaline corrosion, choose nitrile rubber material. The thickness of the gloves should be ≥ 0.5 mm. Perform a water leakage test before use.

8.6 Hygiene measures

Immediately after the operation, rinse the skin with running water for 10 minutes. If there is stinging at the contact site, apply a neutralizer (5% sodium bicarbonate for acid and 1% acetic acid for alkali) for 5 minutes. Do not use irritating skin care products to avoid aggravating skin damage.

9: Physical and chemical properties and safety characteristics

Physical state	Colourless to slightly yellow transparent liquid
Colour	no data available
Odour	no data available
Melting point/freezing point	0°C(lit.)
Boiling point or initial boiling point and boiling range	118.5°C
Flammability	no data available
Lower and upper explosion limit/flammability limit	no data available
Flash point	-27°C(lit.)
Auto-ignition temperature	no data available
Decomposition temperature	no data available
pH	9.00 (in neat)
Kinematic viscosity	no data available
Solubility	DMSO (Soluble), Methanol (Slightly)

Partition coefficient n-octanol/water	no data available
Vapour pressure	no data available
Density and/or relative density	1.13g/mL at 25°C
Relative vapour density	no data available
Particle characteristics	no data available

10: Stability and reactivity

10.1 Reactivity

no data available

10.2 Chemical stability

Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions

no data available

10.4 Conditions to avoid

no data available

10.5 Incompatible materials

no data available

10.6 Hazardous decomposition products

no data available

11: Toxicological information

11.1 Acute toxicity

Oral: no data available

Inhalation: no data available

Dermal: no data available

11.2 Skin corrosion/irritation

no data available

11.3 Serious eye damage/irritation

no data available

11.4 Respiratory or skin sensitization

no data available

11.5 Germ cell mutagenicity

no data available

11.6 Carcinogenicity

no data available

11.7 Reproductive toxicity

no data available

11.8 STOT-single exposure

no data available

11.9 STOT-repeated exposure

no data available

11.10 Aspiration hazard

no data available

12: Ecological information

12.1 Toxicity

Toxicity to fish: no data available

Toxicity to daphnia and other aquatic invertebrates: no data available

Toxicity to algae: no data available

Toxicity to microorganisms: no data available

12.2 Persistence and degradability

no data available

12.3 Bioaccumulative potential

no data available

12.4 Mobility in soil

no data available

12.5 Other adverse effects

no data available

13: Disposal considerations

13.1 Disposal methods for waste chemicals

Acidic corrosives can be treated with alkaline neutralizers (such as sodium carbonate) until neutralized and then disposed of as ordinary waste. Alkaline corrosives can be treated with acidic neutralizers (such as dilute hydrochloric acid) until neutralized and then disposed of. Those that cannot be neutralized must be incinerated at high temperature or chemically decomposed by a professional unit. The container must be thoroughly cleaned before being disposed of.

13.2 Precautions

Neutralization reactions must be conducted in well-ventilated, dedicated facilities, with the reaction rate controlled to prevent splashing. Disposal personnel must wear corrosion-resistant protective gear. The pH value of the neutralized waste must be controlled between 6 and 9. Direct disposal of unneutralized corrosive materials is prohibited. Emergency pools must be established at the disposal site to prevent leakage and contamination.

14: Transport information

14.1 UN Number

ADR/RID: Not dangerous goods. IMDG: Not dangerous goods. IATA: Not dangerous goods.

14.2 UN Proper Shipping Name

ADR/RID: unknown IMDG: unknown IATA: unknown

14.3 Transport hazard class(es)

ADR/RID: Not dangerous goods. IMDG: Not dangerous goods. IATA: Not dangerous goods.

14.4 Packing group, if applicable

ADR/RID: Not dangerous goods. IMDG: Not dangerous goods. IATA: Not dangerous goods.

14.5 Environmental hazards

ADR/RID: no IMDG: no IATA: no

14.6 Special precautions for user

no data available

14.7 Transport in bulk according to IMO instruments

no data available

15: Regulatory information

15.1 Safety, health and environmental regulations specific for the product in question

Chemical name	Common names and synonyms	CAS number	EC number
4-Methylmorpholine N-oxide	4-Methylmorpholine N-oxide	7529-22-8	231-391-8
New Zealand Inventory of Chemicals (NZIoC)			Listed.
Philippines Inventory of Chemicals and Chemical Substances (PICCS)			Listed.
Vietnam National Chemical Inventory			Not Listed.
Australian Inventory of Industrial Chemicals (AIIC)			Not Listed.
Catalogue of Strictly Restricted Toxic Chemicals in China			Not Listed.
China Catalog of Hazardous chemicals 2015			Not Listed.
European INventory of Existing Commercial chemical Substances			Not Listed.
IARC Monographs on the Evaluation of Carcinogenic Risks to Humans			Not Listed.
TSCA Inventory of Chemical Substances			Listed.

16: Other information

Information on revision

SDS Creation Date July 1, 2025

SDS Revision Date July 1, 2025

Abbreviations and acronyms in SDS

- CAS: Chemical Abstracts Service
- ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road
- RID: Regulation concerning the International Carriage of Dangerous Goods by Rail
- IMDG: International Maritime Dangerous Goods
- IATA: International Air Transportation Association
- TWA: Time Weighted Average
- STEL: Short term exposure limit
- LC50: Lethal Concentration 50%
- LD50: Lethal Dose 50%
- EC50: Effective Concentration 50%

SDS References

- IPCS - The International Chemical Safety Cards (ICSC), website: <http://www.ilo.org/dyn/icsc/showcard.home>
- HSDB - Hazardous Substances Data Bank, website: <https://toxnet.nlm.nih.gov/newtoxnet/hsdb.htm>
- IARC - International Agency for Research on Cancer, website: <http://www.iarc.fr/>
- eChemPortal - The Global Portal to Information on Chemical Substances by OECD, website: http://www.echemportal.org/echemportal/index?pageID=0&request_locale=en
- CAMEO Chemicals, website: <http://cameochemicals.noaa.gov/search/simple>
- ChemIDplus, website: <http://chem.sis.nlm.nih.gov/chemidplus/chemidlite.jsp>

- ERG - Emergency Response Guidebook by U.S. Department of Transportation, website: <http://www.phmsa.dot.gov/hazmat/library/erg>
- Germany GESTIS-database on hazard substance, website: <http://www.dguv.de/ifa/gestis/gestis-stoffdatenbank/index-2.jsp>
- ECHA - European Chemicals Agency, website: <https://echa.europa.eu/>

Any questions regarding this Safety Data Sheet, Please send your inquiry to sales@MolBest.com

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