

SAFETY DATA SHEETS

According to the UN GHS revision 10

1: Identification

1.1 GHS Product identifier

Product name Dimethyl 1,4-cyclohexanedicarboxylate

1.2 Other means of identification

Product number 94-60-0

Other names Dimethyl 1,4-cyclohexanedicarboxylate

1.3 Recommended use of the chemical and restrictions on use

Identified uses Industrial and scientific research use.

Uses advised against no data available

1.4 Supplier's details

Company Zhongshan Greenrock Technology Co., Ltd.

Address No. 138, Jinsan Avenue, Sanjiao Town, Zhongshan City, Guangdong Province, China

Telephone +86-2087066781

1.5 Emergency phone number

Emergency phone number +86-2087066781

Service hours Monday to Friday, 9am-5pm (Standard time zone: UTC/GMT +8 hours).

2: Hazard identification

2.1 Emergency Overview

Low-risk substances usually cause only mild irritation or discomfort. Under normal handling conditions, they are unlikely to pose a significant risk to human health or the environment. However, basic safety precautions must be followed.

2.2 GHS Classification

Skin corrosion/irritation : Category 2

Hazardous to the aquatic environment, long-term hazard : Category 3

2.3 GHS label elements, including precautionary statements

Pictogram(s)**Signal word**

Warning

Hazard statement(s)

H315 Causes skin irritation

H412 Harmful to aquatic life with long lasting effects

Precautionary statement(s)**Prevention**

P264 Wash hands [and ...] thoroughly after handling.

P273 Avoid release to the environment.

P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection/...

Response

P321 Specific treatment (see ... on this label).

P302+P352 IF ON SKIN, wash with plenty of water/...

P332+P317 If skin irritation occurs, Get medical help.

P362+P364 Take off contaminated clothing and wash it before reuse.

Storage

no data available

Disposal

P501 Dispose of contents/container to ...

2.4 Physical and chemical

The physical and chemical hazards are low, and they are non-flammable, non-explosive, and non-corrosive. Some substances may be slightly flammable or irritating, but the risk is low.

2.5 Health hazards

May cause mild skin or eye irritation, such as redness and itching. Inhalation or ingestion of small amounts may cause temporary discomfort, but no serious or long-term health effects. No special medical treatment is generally required.

2.6 Environmental hazards

It has a low impact on the environment and is only slightly toxic to aquatic organisms and terrestrial ecosystems. Under normal disposal conditions, it will not cause significant environmental pollution and is highly biodegradable.

2.7 Other hazards which do not result in classification

no data available

3: Composition/information on ingredients

3.1 Substances

| Chemical name | Common names and synonyms | CAS number | EC number | Concentration |
|---------------------------------------|---------------------------------------|------------|-----------|---------------|
| Dimethyl 1,4-cyclohexanedicarboxylate | Dimethyl 1,4-cyclohexanedicarboxylate | 94-60-0 | 678-252-1 | 99% |

4: First-aid measures

4.1 General advice

Stop contact immediately and rinse the contact area with clean water; if symptoms are mild (such as skin redness, eye stinging), rest and observe; if symptoms persist or worsen, seek medical attention and carry the material SDS

4.2 If inhaled

Move to a ventilated place and breathe fresh air deeply; if a mild cough occurs, drink plenty of warm water to relieve it, no special treatment is required

4.3 In case of skin contact

Rinse with running water for 5-10 minutes. If itching occurs, apply anti-allergic ointment; avoid scratching

4.4 In case of eye contact

Rinse with clean water for 5 minutes and apply artificial tears; if discomfort persists, go to an ophthalmologist for treatment.

4.5 If swallowed

If a small amount is accidentally ingested (such as a mild irritant), drink plenty of water to promote excretion; seek medical attention if nausea occurs, and do not induce vomiting on your own.

4.6 Most important symptoms and effects, both acute and delayed

Mild redness and itching of the skin, brief stinging of the eyes, and a mild cough; no long-term health effects.

4.7 Protection of first-aiders

Rescuers need to wear ordinary gloves and goggles; no special heavy equipment is required, and they can just wash their hands after contact.

4.8 Notes to physician

Inform your doctor of the substance type (e.g., mild irritant, aquatic hazard); treat symptomatically (e.g., anti-allergic, anti-inflammatory); no special treatment is required.

5: Fire-fighting measures

5.1 Unsuitable extinguishing media

Mild irritants: No special contraindications, avoid using fire extinguishing agents that are incompatible with the substance (such as using alkali when encountering acid); Aquatic hazardous substances: Avoid using fire extinguishing agents that pollute water bodies (such as phosphorus-containing foam)

5.2 Specific hazards during fire fighting

The risk of combustion is low, mostly small local fires that are not easy to spread; some substances release slightly irritating gases (such as acetic acid) when burned, which have little impact on health; if the wastewater from fire extinguishing of aquatic hazardous substances enters the water body, it may harm aquatic life.

5.3 Hazardous combustion products

Carbon dioxide, water vapor, slightly irritating gases (such as sulfur dioxide, acetic acid vapor).

5.4 Specific extinguishing methods

For small areas: use dry powder/water to extinguish the fire (if compatible), and use wet cleaning for dust (to prevent dust); for large areas: use foam/water to extinguish the fire, and collect the fire extinguishing wastewater at the same time (to prevent water pollution); after extinguishing the fire, ventilate to dilute the residual gas.

5.5 Special protective equipment for fire-fighters

Wear anti-static work clothes, nitrile gloves, and goggles; wear a dust mask when working with dust; no special heavy equipment is required, and maintain good ventilation during operation.

6: Accidental release measures

6.1 Protective measures for workers

Wear chemical protective clothing (resistant to corresponding chemicals), chemical protective gloves, and goggles; wear a gas mask (organic vapor filter cartridge) for volatile substances; avoid skin contact.

6.2 Environmental protection measure

Set up waterproof cofferdams to prevent leaks from entering rivers/farmland; use oil-absorbing cotton/adsorbents to intercept leaks that have already entered the water body; take samples from contaminated water bodies for testing and assess the ecological impact.

6.3 Containment methods for leaked chemicals

Collect liquids in water-resistant containers (to prevent rain); collect solids in chemical-resistant bags (to prevent rain erosion); and store them in rain-proof and seepage-proof areas after collection.

6.4 Cleanup methods for chemical spills

Small leakage: absorb with aquatic protective adsorption materials; large leakage: transfer to storage tank with corrosion-resistant pump; cleaning water is collected and treated, and direct discharge is prohibited.

6.5 Measures to prevent the spread of leaks

Designate a 10-meter isolation zone and monitor the drainage outlet; add a rain shelter on rainy days; and set up monitoring points in downstream water bodies.

6.6 Container leakage treatment

Minor leaks: seal with waterproof sealant; serious leaks: move to a rainproof area, have professionals handle it, and reuse the container after passing inspection.

6.7 Special considerations

Do not discharge leaked materials/cleaning water directly into water bodies; use phosphorus-free detergents; report the leak to the environmental protection department after treatment.

7: Handling and storage

7.1 Safe storage conditions

Store in a normally ventilated warehouse (natural ventilation or mechanical ventilation, air changes ? 2 times/hour); the container should be ordinary plastic or glass (such as polyethylene bottles, glass bottles) with a sealed lid; the warehouse floor should be ordinary cement with no special anti-corrosion requirements; equipped with basic fire-fighting equipment (such as fire extinguishers, fire sand).

7.2 Storage precautions

Store materials by category (e.g. liquids and solids separated) to avoid confusion; clearly mark the substance name and H code on container labels; check containers for damage monthly and clean up minor leaks immediately; eating and drinking are prohibited in the warehouse, and hands must be washed after work.

7.3 VCI Storage Grade

Level 4 (lowest): Metal containers do not require additional VCI protection and can be stored normally. The humidity in the warehouse is ?70%, which prevents slight rust on ordinary metals without affecting their use. For long-term storage (over 6 months), the dust on the surface of the container needs to be wiped off.

7.4 Recommended storage temperature

10-35?, store at room temperature; avoid extreme temperatures (below -5? or above 40?); deliquescent substances (such as certain salts) should be stored in a dry place with a desiccant (such as silica gel) and replaced regularly (if the label has a recommended storage temperature, follow the label).

7.5 Handling

For precautions see Safety Data Sheet section 2
Advice on safe handling : Work under hood. Do not inhale substance/mixture.

8: Exposure controls/personal protection

8.1 Respiratory protection

When exposed to slightly irritating dust (such as talcum powder) or vapor (such as acetic acid), wear an ordinary dust mask; a respirator is not necessary when ventilation is good.

8.2 Recommended Filter type

For dust, choose Type P1 filter cotton; for slight organic vapor, choose Type A1 filter cartridge; no composite filtration is required, basic protection is sufficient.

8.3 Eye/face protection

Wear ordinary impact-resistant goggles with resin lenses. Wear protective glasses when handling liquids to avoid splashing.

8.4 Skin and body protection

Wear ordinary work clothes (cotton or chemical fiber) and wear a waterproof apron when handling liquids to prevent clothes from getting wet.

8.5 Hand protection

Wear nitrile or latex gloves with a thickness of ≥ 0.2 mm and replace them promptly after use to avoid damage.

8.6 Hygiene measures

Wash your hands with soap and running water after work. If your skin becomes red or itchy, apply moisturizer. Do not rub your eyes with your hands. Wash your clothes normally; no special disinfection requirements are required.

9: Physical and chemical properties and safety characteristics

| | |
|---|---|
| Physical state | no data available |
| Colour | no data available |
| Odour | no data available |
| Melting point/freezing point | 14 °C (cis-isomer), 71 °C (trans-isomer) |
| Boiling point or initial boiling point and boiling range | 265 °C (mixed isomer) |
| Flammability | no data available |
| Lower and upper explosion limit/flammability limit | 0.77%, 150°F |
| Flash point | 115.4±18.8 °C |
| Auto-ignition temperature | no data available |
| Decomposition temperature | no data available |
| pH | no data available |
| Kinematic viscosity | no data available |
| Solubility | Soluble in all proportions in most organic solvents |
| Partition coefficient n-octanol/water | no data available |

| | |
|--|---|
| Vapour pressure | no data available |
| Density and/or relative density | Density: 1.095 - 1.097 g/cu cm at 30 °C |
| Relative vapour density | 6.91 (Air = 1) |
| Particle characteristics | no data available |

10: Stability and reactivity

10.1 Reactivity

no data available.

10.2 Chemical stability

no data available.

10.3 Possibility of hazardous reactions

no data available.

10.4 Conditions to avoid

no data available.

10.5 Incompatible materials

no data available.

10.6 Hazardous decomposition products

no data available.

11: Toxicological information

11.1 Acute toxicity

no data available

11.2 Skin corrosion/irritation

no data available

11.3 Serious eye damage/irritation

no data available

11.4 Respiratory or skin sensitization

no data available

11.5 Germ cell mutagenicity

no data available

11.6 Carcinogenicity

no data available

11.7 Reproductive toxicity

no data available

11.8 STOT-single exposure

no data available

11.9 STOT-repeated exposure

no data available

11.10 Aspiration hazard

no data available

12: Ecological information

12.1 Toxicity

no data available

12.2 Persistence and degradability

no data available

12.3 Bioaccumulative potential

no data available

12.4 Mobility in soil

no data available

12.5 Other adverse effects

no data available

13: Disposal considerations

13.1 Disposal methods for waste chemicals

It can be disposed of as ordinary industrial waste or recycled by a qualified unit. Liquid substances can be neutralized to a neutral pH before discharge (subject to compliance with local environmental protection standards). Solid substances can be safely landfilled or incinerated. After cleaning, the container can be recycled as ordinary waste.

13.2 Precautions

Before disposal, the characteristics of the substance must be confirmed to avoid misjudging the risk level. Mildly irritating substances must be strictly separated from food-grade waste. The disposal process must comply with local environmental regulations. Small amounts of residue can be rinsed with water, and the rinse water must be treated. Records of the amount and destination of disposal must be kept for at least three years.

14: Transport information

14.1 UN Number

ADR/RID: Not dangerous goods IMDG: Not dangerous goods IATA: Not dangerous goods

14.2 UN Proper Shipping Name

ADR/RID: Not dangerous goods IMDG: Not dangerous goods IATA: Not dangerous goods

14.3 Transport hazard class(es)

ADR/RID: Not dangerous goods IMDG: Not dangerous goods IATA: Not dangerous goods

14.4 Packing group, if applicable

ADR/RID: Not dangerous goods IMDG: Not dangerous goods IATA: Not dangerous goods

14.5 Environmental hazards

ADR/RID: no data available IMDG: no data available IATA: no data available

14.6 Special precautions for user

no data available

14.7 Transport in bulk according to IMO instruments

no data available

15: Regulatory information

15.1 Safety, health and environmental regulations specific for the product in question

| Chemical name | Common names and synonyms | CAS number | EC number |
|---------------|---------------------------|------------|-----------|
|---------------|---------------------------|------------|-----------|

| Dimethyl 1,4-cyclohexanedicarboxylate | Dimethyl 1,4-cyclohexanedicarboxylate | 94-60-0 | 678-252-1 |
|--|---------------------------------------|---------|-------------|
| Australian Inventory of Industrial Chemicals (AIIC) | | | Not Listed. |
| Catalogue of Strictly Restricted Toxic Chemicals in China | | | Not Listed. |
| China Catalog of Hazardous chemicals 2015 | | | Not Listed. |
| European INventory of Existing Commercial chemical Substances | | | Not Listed. |
| IARC Monographs on the Evaluation of Carcinogenic Risks to Humans | | | Not Listed. |
| TSCA Inventory of Chemical Substances | | | Listed. |

16: Other information

Information on revision

SDS Creation Date July 1, 2025

SDS Revision Date July 1, 2025

Abbreviations and acronyms in SDS

- CAS: Chemical Abstracts Service
- ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road
- RID: Regulation concerning the International Carriage of Dangerous Goods by Rail
- IMDG: International Maritime Dangerous Goods
- IATA: International Air Transportation Association
- TWA: Time Weighted Average
- STEL: Short term exposure limit
- LC50: Lethal Concentration 50%
- LD50: Lethal Dose 50%
- EC50: Effective Concentration 50%

SDS References

- IPCS - The International Chemical Safety Cards (ICSC), website: <http://www.ilo.org/dyn/icsc/showcard.home>
- HSDB - Hazardous Substances Data Bank, website: <https://toxnet.nlm.nih.gov/newtoxnet/hsdb.htm>
- IARC - International Agency for Research on Cancer, website: <http://www.iarc.fr/>
- eChemPortal - The Global Portal to Information on Chemical Substances by OECD, website: http://www.echemportal.org/echemportal/index?pageID=0&request_locale=en
- CAMEO Chemicals, website: <http://cameochemicals.noaa.gov/search/simple>
- ChemIDplus, website: <http://chem.sis.nlm.nih.gov/chemidplus/chemidlite.jsp>
- ERG - Emergency Response Guidebook by U.S. Department of Transportation, website: <http://www.phmsa.dot.gov/hazmat/library/erg>
- Germany GESTIS-database on hazard substance, website: <http://www.dguv.de/ifa/gestis/gestis-stoffdatenbank/index-2.jsp>
- ECHA - European Chemicals Agency, website: <https://echa.europa.eu/>

Any questions regarding this Safety Data Sheet, Please send your inquiry to sales@MolBest.com

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